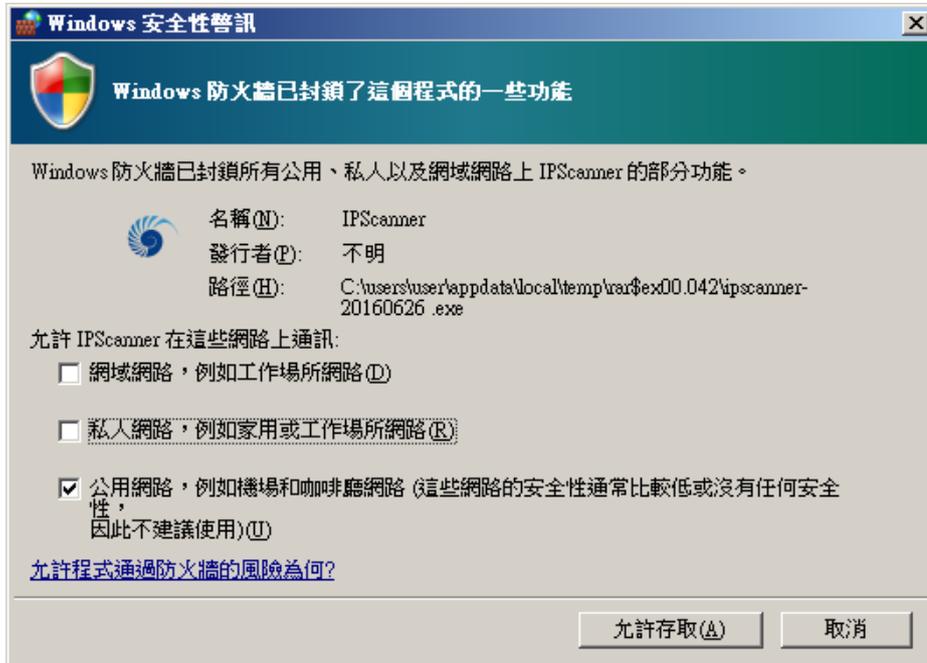
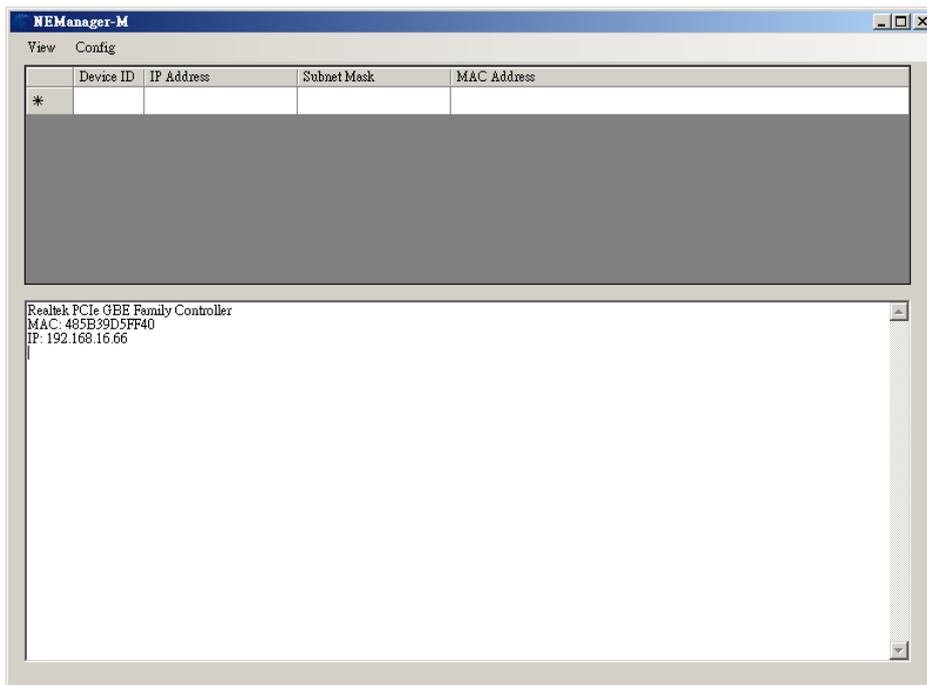


LAN 安裝說明

- 一. 將 3300F 接上電源，接上網路線，網路線另一端請接到 HUB 集線器上。
- 二. 請執行光碟上 LAN 目錄下 IPScanner.EXE，會先出現 Windows 安全性警訊，請選取公用網路，再按下[允許存取]，



接下來就會出現如下畫面：若沒有出現任何裝置，請按下 F5 進行重新偵測，或檢查第一個步驟是否正常完成。



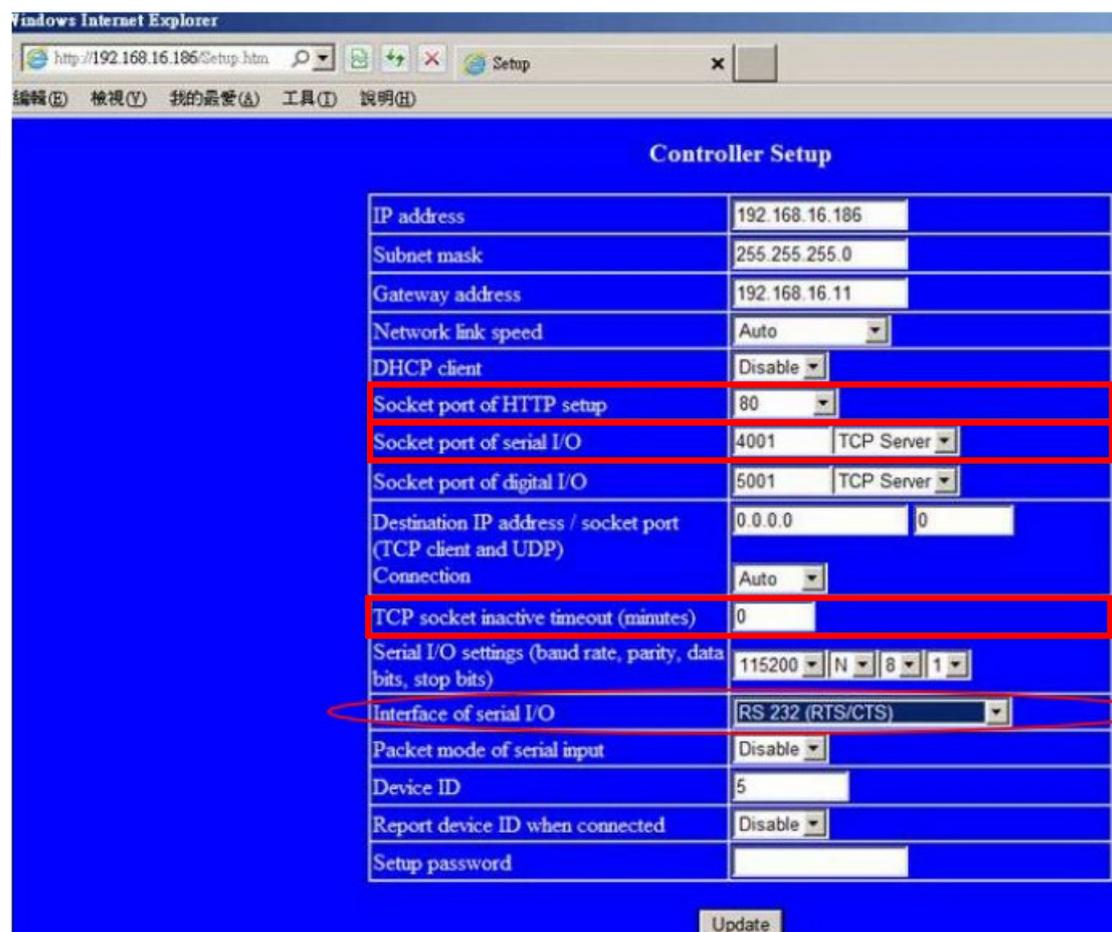
三. 畫面上會顯示出目前所偵測到的裝置, 請選按 Config 下的 IP Address, 會出現如下畫面 :



A dialog box titled "Set IP Address" with a blue header. It contains two input fields: "IP Address" with the value "192.168.16.123" and "Subnet Mask" with the value "255.255.0.0". To the right of the input fields are two buttons: "OK" and "Cancel".

四. 請設定一可用的網路 IP Address 及 Subnet Mask. (可詢問網管人員取得正確可用之網路設定值)

五. 請選按的 Device Setting, 會出現如下畫面.



A screenshot of a web browser window showing the "Controller Setup" page. The browser's address bar shows "http://192.168.16.186/Setup.htm". The page has a blue background and contains a table of configuration settings. Several rows are highlighted with red boxes: "Socket port of HTTP setup", "Socket port of serial I/O", "TCP socket inactive timeout (minutes)", and "Interface of serial I/O".

Controller Setup	
IP address	192.168.16.186
Subnet mask	255.255.255.0
Gateway address	192.168.16.11
Network link speed	Auto
DHCP client	Disable
Socket port of HTTP setup	80
Socket port of serial I/O	4001 TCP Server
Socket port of digital I/O	5001 TCP Server
Destination IP address / socket port (TCP client and UDP)	0.0.0.0 0
Connection	Auto
TCP socket inactive timeout (minutes)	0
Serial I/O settings (band rate, parity, data bits, stop bits)	115200 N 8 1
Interface of serial I/O	RS 232 (RTS/CTS)
Packet mode of serial input	Disable
Device ID	5
Report device ID when connected	Disable
Setup password	

Update

六. 請輸入相關之設定值：

- i. IP Address：網路 IP 位址
- ii. Subnet Mask：子網路遮罩
- iii. Gateway Address：閘道位址
- iv. Network link speed：網路連線速率，預設為 AUTO
- v. DHCP client：動態 IP 設定，預設值為 Disable，除非有 DHCP Server 才可將設定值改為 Enable
- vi. Socket port of HTTP setup：預設為 80，無需設定
- vii. Socket port of serial I/O：請設定為 4001
- viii. Socket port of digital I/O：請設定為 5001
- ix. Destination IP address / socket port (TCP client and UDP) Connection：無需設定
- x. Serial I/O settings (baud rate, parity, data, bits, stop bits)：請輸入 115200, N, 8, 1
- xi. Interface of serial I/O：請設定為 RS-232(RTS/CTS)
- xii. Packet mode of serial input：預設值 Disable, 無需設定
- xiii. Device ID：預設值 5，無需設定
- xiv. Setup password：可設定安裝密碼，建議無需設定
- xv. Access password：可設定動作密碼，建議無需設定

註：HTTP port 請勿設定為 81，如設定為 81 會導致介面卡鎖定，如介面卡遭鎖定需寄回解鎖。